

Underberg®

The natural
herbal digestive



The beneficial effect of Underberg is the result of the potency of selected aromatic herbs from 43 countries.

Underberg® The secret process «Semper idem»

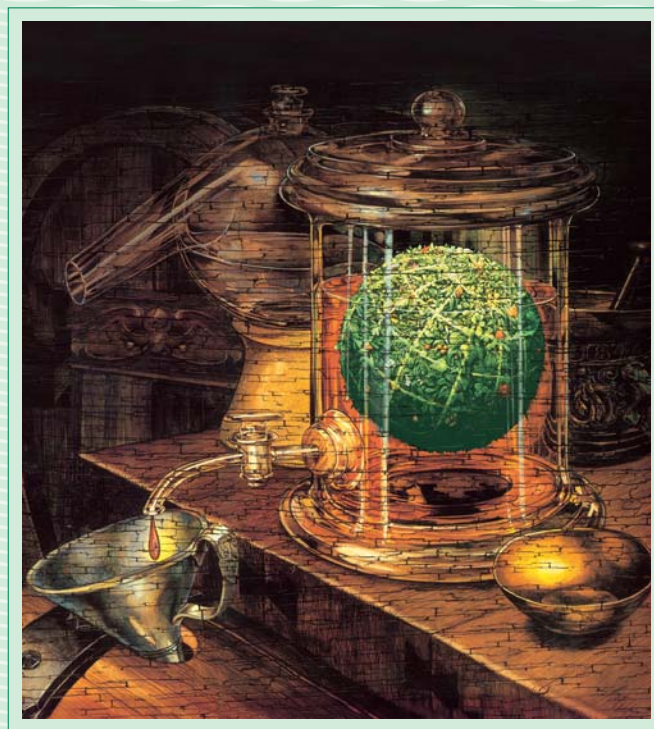
- The Underberg family keeps the secret of the special process and is responsible for the meticulous selection and the carefully balanced blend of exquisite, aromatic herbs.
- The elaborate and secret process «Semper idem» developed by the House of Underberg guarantees gentle extraction of the various substances from selected and aromatic herbs.



3x20ml pack
UPC 788754025205



10x3x20 ml tray
UPC 788754014206



Underberg® the Portion Bottle in the Authentic Package

- The portion of 20 ml Underberg ensures the optimum effectiveness and benefit from the herbs.
- For this reason and also, to guarantee the product's authenticity, Underberg is only available in this portion-sized bottle.
- Underberg is filled and packed under the most stringent hygienic conditions. The typical Underberg portion-sized bottles are filled using the vacuum process and closed with the original bottle top. The level and the correct fit of the top are checked by means of camera-recordings, evaluated by a computer.

The bottles are then wrapped fully automatically in the typical straw paper (light protection), and the Underberg label with embossed print is applied. Every label is marked by laser-beam with the lot number and the relevant production data so that each bottle can be precisely traced.

The right contents in the various packs are guaranteed by the weighing stations. For consumer safety, every box is equipped with a tear-open mechanism so that an opened box can easily be identified by the consumer.

Hygienically and safely filled, Underberg can thus also be drunk from the bottle anytime without hesitation.

Underberg® is subject to:

- a thorough quality control system. This process consists of 5 stages: **quality planning, development, production, delivery and control**, is certified by an independent quality management organisation on the basis of ISO 9001 and IFS, is backed up by staff training and continuous development.



Should you ever have cause for concern about Underberg despite all our efforts, please return the product to us – it goes without saying that you will be fully reimbursed. In the interests of your well-being, our primary objective is to continue to improve our set of high standards.

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Underberg® a natural product

- The Underberg herbs are a gift of nature.
- The pure drinking water and high quality alcohol are also natural products.
- At Underberg we treasure these gifts of nature, which is why we have made it our tradition to give top priority to the environmental issues.
- As long ago as the 1960s the Underberg family was actively involved in environmental protection. Today, ecological management is the guiding work ethic throughout our company.

Underberg® environmentally conscientious

- The small portion bottle together with the remaining paper can be taken to the glass recycling bank, as these two items can be disposed of just as harmlessly with the glue and label colouring. Straw paper, labels and packaging are ecologically manufactured with no additional materials such as chlorine or heavy metals, which are harmful to the environment.
- The screw top is made of ecologically friendly material (PE). It can be recycled in the appropriate way or disposed harmlessly.

Nutrition Facts

(per 1 portion 20 ml)

Energy	205 kJ 49 kcal
Protein	0,01 g
Carbohydrates no sugar added	0,11 g
Of this fructose	0,02 g
Alcohol	7 g
Fat	< 0,1 g
Of this saturated fatty acids	< 0,1 g
Cholesterol	< 0,1 mg
Dietary fiber	< 0,1 g
Sodium	< 0,1 g

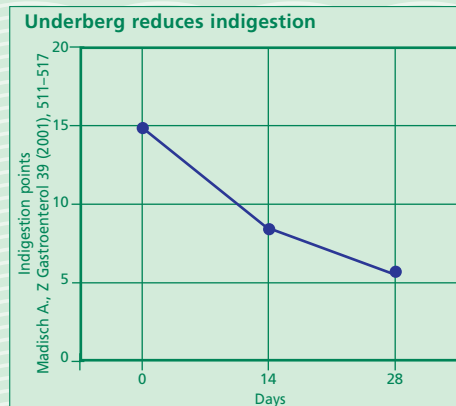
If you would like to know more about the effects of Underberg, please write to:

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Underberg®

- Scientifically proven to stimulate digestion (see diagram)
- does not contain any added sugars
- contains less than 1 bread unit per bottle (20 ml)
- is gluten free and therefore suitable for coeliac patients
- contains natural anti-oxidants, substances which prevent cell damage



A scientific study (Medical Consult 2005) has shown that a portion of Underberg taken after the main daily meal alleviates indigestion in 90% of the study patients. The study also indicated that Underberg has a positive effect on blood lipid values (cholesterol, LDL cholesterol, triglycerides).

Guarantee

Maximum benefit
for well-being

Even today, the selection and well-balanced blending of the very best aromatic herbs from 43 countries are still the personal responsibilities of my family.

This has been one of our underlying principles for five generations. All our efforts are driven by our fundamental motto

«Worldwide in the service of well-being».

I therefore guarantee: The consistent quality and effect of Underberg

Rheinberg, 18. August 2007
Dr. Hubertine Underberg-Ruder

H. Underberg-Ruder

